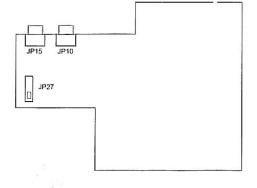
## Instructions For Installing and Adjusting the Model 4560 I/O PCA Before Operation

WARNING: This is not a customer serviceable item. This procedure must be performed by a qualified electrical technician or an OI Analytical Service Representative.

- 1. Remove the power cord from the Model 4560.
- 2. Remove the cover assembly.
- 3. Make sure all cables and thermocouples are noted for proper positions when installing the new I/O PCA.
- 4. Configure and install the jumpers per the appropriate diagram in Figure 1.
- 5. Install the new I/O PCA.
- 6. Inspect all the connections before powering up.
- 7. Power up the Model 4560.
- 8. Using the keypad on the front of the Model 4560, press [2nd] function, [-], [.], [2], and [2]. Verify that the top number on the display is adjusted to 50 (±2) by using the adjustment pot (R39) on the I/O PCA.
- 9. Verify that the lower number on the display is set to 50 (±2) using the adjustment pot (R35) on the I/O PCA.
- 10. After adjusting R39 and R35 and verifying that both numbers are set to 50 (±2), install the cover assembly and begin operation.

If the I/O PCA will not adjust, contact the OI Analytical Customer Service Department at (800) 336-1911.

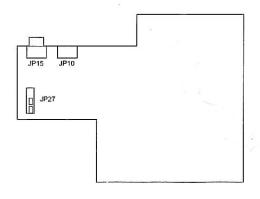
## No Sparge Heater

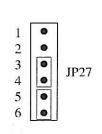




- Thermocouple jumpers on thermocouple connectors JP15 and JP10.
- Shunt across pins 4 and 5 on connector JP27.

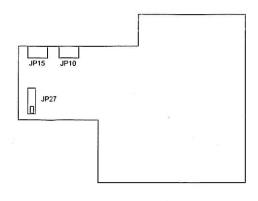
## **Sparge Mount Heater**

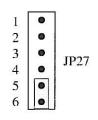




- Thermocouple jumper on thermocouple connector JP15. JP10 connects to the sparge mount thermocouple.
- Shunts across pins 3 and 4, and 5 and 6 on connector JP27.

## Sparge Mount Heater and Sample Heater Option





- JP15 connects to the sample heater thermocouple. JP10 connects to the sparge mount thermocouple.
- Shunt across pins 5 and 6 on connector JP27.

Figure 1. Model 4560 I/O Jumper Configuration



